PRODUCT SPECIFICATION SHEET



POLYSTYRENIC GEL 8% CROSSLINKED AMMONIUM FORM

ResinTech CG8-NH $_4$ is an amber-colored 8% cross-linked gel strong acid cation resin in ammonium form. It has a capacity and other characteristics similar to other products in the CG8 family. CG8-NH $_4$ is intended for use in condensate polishing applications that require an ammoniated cation resin.

APPLICATIONS

• Cation component in ammoniated mixed beds

TYPICAL PROPERTIES & PHYSICAL CHARACTERISTICS	
Polymer Matrix	Styrenic Gel
Ionic Form	Sodium
Functional Group	Sulfonic Acid
Physical Form	Spherical Beads
Particle Size	16 to 50 US Mesh (297 - 1190 μm)
% < 50 mesh (300μm)	< 1%
Minimum Sphericity	93%
Uniformity Coefficient	1.6
Reversible Swelling	NH₄ to Na 0% to 0%
Temp Limit	280°F (138°C)
Capacity (meq/mL)	2.0
Moisture Retention	42% to 49%
Shipping Weight	49 - 51 lbs/ft³ (785 - 817 g/L)
Color	Dark Brown to Black
Regenerability	Yes

CERTIFICATIONS

Kosher Certified

PACKAGING OPTIONS

- 500 ml samples
- 1 ft³ bags
- 1 ft³ boxes
- 1 ft³ drums
- 7 ft³ drums
- 42 ft³ supersacks

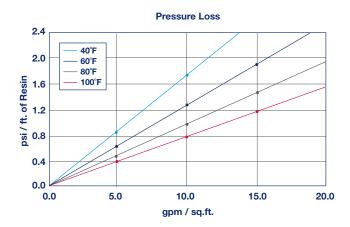
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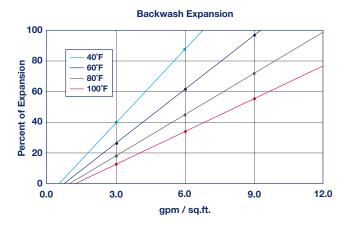




STRONG ACID CATION

POLYSTYRENIC GEL 8% CROSSLINKED SODIUM FORM



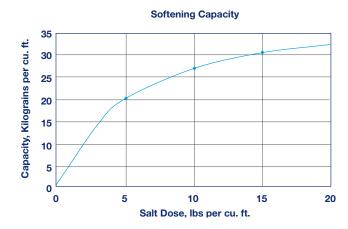


IRON REMOVAL

CG8 has good capacity for ferrous iron. Iron content in the feedwater should not be more than 1 mg/L Fe per each 17 mg/L of hardness.

AMMONIA REMOVAL

CG8 is slightly selective for ammonia compared to sodium but hardness is much more preferred. Ammonia is not ionized at pH above 9 and is not well removed when the pH is significantly alkaline.



Capacity and leakage data are based on the following: 2:1 Ca:Mg ratio, 500 ppm TDS as CaCO₃, 0.2% hardness in the salt and 10% brine concentration applied co-currently through the resin over 30 minutes. No engineering downgrade has been applied.

SUGGESTED OPERATING CONDITIONS

Maximum continuous temperature 280°F Sodium form 24 inches Minimum bed depth Backwash expansion 25 to 50 percent Maximum pressure loss 25 psi Operating pH range 0 to 14 SU Regenerant Concentration 5 to 10 percent HCI Hydrogen cycle 1 to 8 percent H₂SO₄ Hydrogen cycle

Salt cycle 10 to 15 percent NaCl Regenerant level 4 to 15 lbs./cu.ft. Regenerant flow rate. 0.5 to 1.5 gpm/cu.ft. Regenerant contact time >20 minutes Displacement flow rate Same as dilution water Displacement volume 10 to 15 gallons/cu.ft. Rinse flow rate Same as service flow Rinse volume 35 to 60 gallons/cu.ft. Service flow rate 1 to 10 gpm/cu.ft.

Note: These guidelines describe average low risk operating conditions. They are not intended to be absolute minimums or maximums.

For operation outside these guidelines, contact ResinTech Technical Support

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